



TEST #1  
EXAMINE PACKAGE  
IF YOU SEE RED OUTLINING TAPE EDGE  
**IT HAS BEEN TAMPERED WITH**

**WARNING**

**RED  
ALERT  
TAPE®**

TEST #2  
PEEL BACK TAPE  
IF RED LAYER HAS BEEN CUT  
**IT HAS BEEN TAMPERED WITH**



Water-Activated Tape  
Product Guide

# The Industry Leader in High Performance Water-Activated Tapes

Intertape Polymer Group (IPG) is the industry's High Performance Leader in Water-Activated Tapes. For more than 85 years, IPG's Water-Activated Tape product line has focused on innovative and technologically sound product developments. We have led the packaging industry with unique advances in processing technology and development of patented adhesives. IPG is a pioneer in the manufacturing of reinforced carton-sealing tapes and the first die-coater of reinforced laminates.

From advanced computerized coating to new high strength composites and adhesives, IPG's Water-Activated Reinforced Tapes offer superior performance for:

sealing	tabbing
identification	core starting
packaging	paper
security control	& many other uses

Most pressure-sensitive tapes take time to develop a "destructive" bond when applied to a porous substrate surface. Water-Activated Reinforced Tapes bond instantly to both virgin and recycled fiber (corrugated carton, paper, etc.) surfaces and therefore, generate an immediate destructive bond resulting in a tamper evident package.

Different situations call for different carton sealing systems. IPG's Reinforced Water-Activated Tapes are specifically designed for each individual application. Our reinforced products are available in non-printed, stock prints and custom print grades. They all have one common feature – uncompromising quality. Rigid quality standards ensure that Intertape Polymer group's Reinforced Water-Activated Tapes will provide you with consistent and reliable performance... roll after roll.

Innovative  
water-activated  
tape systems

patented  
adhesives

bond instantly

reliable  
performance





# The Benefits of Paper Tapes

## Paper Tapes

Designed for fast, permanent adhesion and superior strength. Cracking of the adhesive surface provides our Paper Tape with excellent flexibility for sealing carton corners, edges and irregular surfaces. Use Intertape Brand Paper Tapes to seal lightweight or standard sized packages or cartons that will be shipped in unitized loads or full pallets.

**Aggressive Bond** – our starch-based adhesive aggressively bonds to corrugated cartons, even in dusty or dirty environments.

**Kind to the Environment** – our Paper Tapes are totally biodegradable, making them 100% recyclable and repulpable.

**Available in Various Colors & Patterns** – ideal for organizing your stock and rotating your inventory.

**Custom Imprinting** – advertise your company and products, provide directions for freight handlers and improve the appearance of your package.

**Protection** – a carton sealed with our Paper Tape can't be opened without leaving a broken seal.

Product Code	Available Widths	Paper Weight	Available Colors	No. Rolls Per Case	Cartons per Pallet	Grade
<b>Convoy Light Duty</b>	1"	40lbs ± 5%	Natural	1"-500'-GSO 30 Pack	45	Light Duty
	1-1/4"	35lbs ± 5%	White	1-1/4"-500'-GSO 24 Pack	45	
	1-1/2"			1-1/2"-500'-GSO 20 Pack	45	

**Recommended uses:** To pack a lightweight inner carton in a master carton. To seal retail carry-out packages. Retail gift wrap stations. As a dust seal. Delicatessens, meat and produce packaging. To tape and hold assembly packaging.

<b>Convoy Medium Duty</b>	1-1/2"	57lbs ± 5%	Natural	1-1/2"-600'-GSI 20 Pack	60	Medium Duty
	2"	57lbs ± 5%	White	2"-600'-GSI 15 Pack	60	
	2-1/2"			2-1/2"-600'-GSI 12 Pack	60	
	70mm			70mmx600' 10 Pack	60	
	3"			3"-600'-GSI 10 Pack	60	
	4"			4x600'-GSI 8 Pack	60	
	6"			6x600'-GSI 4 Pack	60	

**Recommended uses:** Sealing lightweight cartons, including regular slotted containers, full overlap, telescope and others. As a dust seal or for in-plant use. Packing for food and textile industries, splicing of recycled webs, packing of unitized cartons (pallets).

<b>Convoy Heavy Duty</b>	2"	85lbs ± 5%	Natural	2"-375'-GSI 14 Pack	15	Heavy Duty
	2-1/2"			2-1/2"-375'-GSI 12 Pack	60	
	3"			3"-375'-GSI 10 Pack	75	
	4"			4x375'-GSI 8 Pack	60	
	6"			6x375'-GSI 4 Pack	60	

**Recommended uses:** Sealing medium weight cartons, including regular slotted containers, full overlap, telescope and others. As a dust seal or for in-plant use. Carton sealing for unitized cartons (pallets). Paper splicing and food products packaging. Environmentally friendly packaging. Use when high strength or reinforced tape is not required.

All product grades available in other sizes upon request.







# The Benefits of Reinforced Tapes

## Reinforced Tapes

Available in a wide variety of sizes and product construction, Intertape Brand™ Reinforced Tapes are designed to provide consistent performance in carton sealing applications where durability, extra strength and reliability are required. Extra strong fiberglass yarns are bonded between the high tensile strength sheets for an extra margin of strength.

**Secure Bond** – independent testing proves our tape bonds faster than any competitor's of "like" construction.

**All Weather Use** – not affected by extreme hot or cold temperatures.

**Superior Strength** – fiberglass yarns seal your cartons with an extra measure of strength.

**Takes on The Dust** – our starch based adhesive absorbs dust and bonds securely to the carton. Sealing the seam also acts as a dust barrier.

**Environmentally Friendly** – non-cellulose materials can be removed during repulping and allow for easy recycling.

**Pilferage Proof** – fiber will be irreparably damaged upon tape removal.

	Product Code Widths	Available Paper Weight	Top/Bottom Colors	Available Reinforcement	Basis Product	Pack Cartons per Pallet	
Legend	60mm	20lbs/25lbs	Natural	MD – (1-1-1-1-1) 110	60mm-150m	12 Pack	60
	70mm	25lbs/25lbs	White	fiberglass on 9/16" centers	70mm-114m	8 Pack	60
	72mm			CMD – (1-1-1) 150	70mm-137m	10 Pack	60
	76mm			fiberglass on 1" centers	70mm-152m	6 Pack	90
					70mm-183m	10 Pack	60
					72mm-150m	10 Pack	60
					76mm-114m	8 Pack	60
					76mm-137m	10 Pack	60

**Recommended uses:** Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight cartons.

<b>Medallion</b>	60mm	20lbs/25lbs	Natural	MD – (1-1-1-1-1) 75	60mm-137m	12 Pack	60
	72mm	25lbs/25lbs	White	fiberglass on 9/16" centers	70mm-114m	8 Pack	60
				CMD – (1-1-1) 150	70mm-137m	10 Pack	60
				fiberglass on 1" centers	70mm-152m	6 Pack	90
					70mm-183m	10 Pack	60
					72mm-500'	6 Pack	90
					76mm-114m	8 Pack	60
					76mm-137m	10 Pack	60

**Recommended uses:** Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight cartons.

<b>Classic</b>	60mm	23lbs/25lbs	Natural	MD – (1-1-1-1-1) 110	60mm-137m	12 Pack	60
	70mm	30lbs/25lbs	White	fiberglass on 9/16" centers	70mm-114m	8 Pack	60
				CMD – (1-1-1) 150	70mm-137m	10 Pack	60
	76mm			fiberglass on 1" centers	70mm-152m	6 Pack	90
					76mm-114m	8 Pack	60
					76mm-137m	10 Pack	60
					76mm-152m	6 Pack	90

**Recommended uses:** Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight cartons.

# Tape Selection Guide



Adhesive Properties	Paper Tape	Reinforced Tape
Aging Resistance	Excellent	Excellent
Cold Temperature Performance	Excellent	Very Good
Hot Temperature Performance	Very Good	Excellent
Smooth Surface Adhesion	Excellent	Excellent
Adhesion to Recycled, Printed and/or Dusty Cartons	Excellent	Excellent
Rough Surface Adhesion	Excellent	Excellent
Closure Time (Speed of Application)	Excellent	Excellent
Application Temperature Range	Excellent	Excellent

Carton Sealing Applications	Paper Tape	Reinforced Tape
Overstuffed Cartons		Recommended
Heavy Weight Cartons (>50lbs.)		Recommended
"Unitized" Loads (Full Pallets)	Recommended	
Tamper/Pilfer Resistant		Recommended
Light Weight Cartons	Recommended	
Cartons to be Recycled	Recommended	

Product Code	Available Widths	Top/Bottom Paper Weight	Available Colors	Basis Reinforcement	Pack Product	Cartons per Pallet	
Carton Master	2 "	25lbs/25lbs	Natural	MD – (2-1-2-1-2/1-2-1-2-1) 110	2 "-450'	15 Pack	60
	2-1/2 "	30lbs/25lbs	White	fiberglass on 9/16" centers	2-1/2 "-450'	12 Pack	60
	3 "			CMD – (1-1-1) 150	3 "-375'	8 Pack	60
				fiberglass on 1 " centers	3 "-450'	10 Pack	60
					3 "-500'	12 Pack	45

**Recommended uses:** Two strip carton sealing (top & bottom), overstuffed cartons, recycled cartons, non-unitized loads, average weight cartons.

<b>Tru-Test</b>	2"	30lbs/25lbs	Natural	MD – (3-2-3-2-3/2-3-2-3-2) 110	2"-450'	15 Pack	60
	2-1/2"	30lbs/25lbs	White	fiberglass on 9/16" centers	2-1/2"-450'	12 Pack	60
	3"			CMD – (1-1-1) 150	3"-375'	8 Pack	60*
				fiberglass on 1/2" centers	3"-450'	10 Pack	60*

**Recommended uses:** Two strip carton sealing (top & bottom), overstuffed cartons, recycled cartons, non-unitized loads, average to heavyweight cartons.

\*Animal glue is an available option on Natural

<b>Gorilla</b>	3"	30lbs/25lbs	Natural	MD – (3-2-3-2-3/2-3-2-3-2) 110	3"-400'	10 Pack	60*
		35lbs/25lbs	White	fiberglass on 9/16" centers			
				CMD – (1-1-1) 75			
				fiberglass on 1/2" centers			

**Recommended uses:** Two strip carton sealing (top & bottom), overstuffed cartons, recycled cartons, non-unitized loads, heavyweight cartons.

\*Animal glue is an available option on Natural

**Other Sizes available upon request**



## Seal Brand Loyalty with the Quick & Custom Print Program

Custom (Q&C and Standard Grades) Prints are available specific to end user requirements. These may include logos, designs, colors, text, etc. The Custom Print program enhances product offerings to the end user that separates his product from the competition. Q&C Grades have a shorter lead time than the Standard Grades. Intertape Polymer Group's Graphics Department is more than willing to help design specific artwork for a customer.

The table below lists the different base product grades that are printed by Intertape:

Custom Print Program	Base Product Grade
Standard Prints	Heavy Duty Paper & various reinforced grades
Quick & Custom	Light & Medium Duty Paper & various reinforced grades

# Stock Print Program

## Medium Duty Paper Tape with Printed Diagonal Stripes



Resource Number	Grade	Natural Tape w/Colored Stripes As Indicated	Dimensions Width	Length	Rolls Per Carton	Cases Per Pallet
<b>K2137P050</b>	Medium Duty Paper	Red	2.5 "	600'	12	60
<b>K2137P055</b>	Medium Duty Paper	Bright Green	2.5 "	600'	12	60
<b>K2137P058</b>	Medium Duty Paper	Yellow	2.5 "	600'	12	60
<b>K2137P057</b>	Medium Duty Paper	Orange	2.5 "	600'	12	60
<b>K2137P052</b>	Medium Duty Paper	Bright Blue	2.5 "	600'	12	60
<b>K2139P050</b>	Medium Duty Paper	Red	3.0 "	600'	10	60
<b>K2139P055</b>	Medium Duty Paper	Bright Green	3.0 "	600'	10	60
<b>K2139P058</b>	Medium Duty Paper	Yellow	3.0 "	600'	10	60
<b>K2139P057</b>	Medium Duty Paper	Orange	3.0 "	600'	10	60
<b>K2139P052</b>	Medium Duty Paper	Bright Blue	3.0 "	600'	10	60

## Colored Tapes / Medium Duty Paper Tape & Reinforced

Resource Number	Grade	Solid Colors	Dimensions Width	Length	Rolls Per Carton	Cases Per Pallet
<b>K2125P047</b>	Medium Duty Paper	Red	2.5 "	600'	12	60
<b>K2876P581</b>	Medium Duty Paper	Green	2.5 "	600'	12	60
<b>K2202P032</b>	Medium Duty Paper	Yellow	2.5 "	600'	12	60
<b>K2876P580</b>	Medium Duty Paper	Orange	2.5 "	600'	12	60
<b>K2799P615</b>	Medium Duty Paper	Pale Blue	2.5 "	600'	12	60
<b>K2800P756</b>	Medium Duty Paper	Red	3.0 "	600'	10	60
<b>K2867P624</b>	Medium Duty Paper	Green	3.0 "	600'	10	60
<b>K2867P621</b>	Medium Duty Paper	Yellow	3.0 "	600'	10	60
<b>K2867P623</b>	Medium Duty Paper	Orange	3.0 "	600'	10	60
<b>K2800P713</b>	Medium Duty Paper	Pale Blue	3.0 "	600'	10	60
<b>K7450P144</b>	Reinforced	Red	3.0 "	450'	10	60
<b>K7453P795</b>	Reinforced	Green	3.0 "	450'	10	60
<b>K7453P797</b>	Reinforced	Yellow	3.0 "	450'	10	60
<b>K2763</b>	Reinforced	Pale Blue	3.0 "	450'	10	60

## Stock Designs

Resource Number	Grade	Printed Message	Dimensions Width	Length	Rolls Per Carton	Cases Per Pallet
<b>K7000P426</b>	Reinforced	Made In The USA	72mm	450'	10	60
<b>K2525P195</b>	Reinforced	Warning	3.0 "	450'	10	60
<b>K7000P508</b>	Reinforced	Warning	72mm	450'	10	60
<b>K2420P001</b>	Reinforced	Red Alert	3.18 "	450'	10	60
<b>K2525P293</b>	Reinforced	Fragile	3.0 "	450'	10	60
<b>K2559P202</b>	Reinforced	Crafted With Pride	3.0 "	450'	10	60
<b>K2034P577</b>	Light Duty Paper	Safe Handling	1.0 "	500'	30	63
<b>K2036P185</b>	Light Duty Paper	Safe Handling	1.5 "	500'	20	63
<b>K2034P190</b>	Light Duty Paper	Not For Sale	1.0 "	500'	30	63
<b>K2034P191</b>	Light Duty Paper	Thank You	1.0 "	500'	30	63





## Box Makers' Tape

Intertape Polymer Group manufactures 3 grades of quality Box Makers' Tapes:

All Purpose	281 Grade
Regular	282 Grade
Heavy Duty	283 Grade

Box Makers' tapes are used to seal manufacturer's joints on corrugated cartons in a box-making factory. The products work well on recycled cartons, in addition to virgin board. Available in long length rolls, the Box Makers' Tapes accommodate continuous application, work on small to large carton joints and improve productivity. Most of these tapes are available in natural, white and snowflake colors.

Product specifications are available from your Packaging Specialist or Intertape Polymer Group's Technical Service Department.



## IPG Corporate Profile

Intertape Polymer Group Inc. (IPG) is an acknowledged leader in the packaging industry. Leveraging its advanced manufacturing technologies, extensive R & D capabilities and a comprehensive strategic acquisition program, The Company believes it has assembled the broadest and deepest range of products in the industry.

IPG is widely recognized for its development and manufacture of specialized polyolefin plastic and paper-based packaging products, as well as complementary packaging systems for industrial and retail use. Additionally, IPG is a woven and flexible intermediate bulk container (FIBC) manufacturer. Its performance products, including tapes and cloths, are designed for demanding aerospace, automotive and industrial applications and are sold to a broad range of industrial/specialty distributors, retail stores and large end-users in diverse industries.

Through its innovative regional distribution center concept, IPG offers customers its extensive range of products with highly competitive distributor-customer transactional costs. This marketing advantage is unmatched in the industry, and has helped IPG establish a market position that clearly differentiates it from its competitors.

Established in 1981 and headquartered in Montreal, Quebec and Sarasota/Bradenton, Florida, IPG employs approximately 2600 employees with operations in 19 locations, including 15 manufacturing facilities in North America and one in Europe. Intertape Polymer Group, Inc. is a publicly traded company with its common shares listed on the New York Stock Exchange and The Toronto Stock Exchange under the stock symbol "ITP".



## Contact Information

### CORPORATE OFFICES

Montreal, Canada • Sarasota, Florida

### VISIT US ON THE INTERNET:

[www.intertapepolymer.com](http://www.intertapepolymer.com)

E-Mail: [info@intertapeipg.com](mailto:info@intertapeipg.com)

### TECHNICAL SERVICE HELP DESK

☎ 877.4IPG.TEC • 877.447.4832

E-Mail: [4IPGTEC@itape.com](mailto:4IPGTEC@itape.com)

### CUSTOMER SERVICE

☎ 800.IPG.8273/800.474.8273

Fax: Marysville, MI: 810.364.9164/  
800.368.8273

Columbia, SC: 800.462.1293

Montreal, QC: 800.561.3671

**Important Notice:** All statements, technical information and recommendations herein are based on tests we believe to be reliable, but the accuracy or completeness thereof is not guaranteed, and the following is made in lieu of all warranties, expressed or implied, including the implied warranties of merchantability and fitness for purpose. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective. Before using, user shall determine the suitability of the product for its intended use, and user assumes all risk and liability whatsoever in connection therewith. NEITHER SELLER NOR MANUFACTURER SHALL BE LIABLE IN TORT OR IN CONTRACT FOR ANY LOSS OR DAMAGE DIRECT, INCIDENTAL, OR CONSEQUENTIAL, ARISING OUT OF THE USE OF OR INABILITY TO USE THE PRODUCT. No statement or recommendation not contained herein shall have any force or effect unless in an agreement signed by officers of seller and manufacturer.

